Introduction
When handling and processing linseed, it is important to have accurate information on its composition. Moisture, oil, and protein levels determine its value and how to use and process it. The near-infrared reflectance (NIR) technique is highly suitable for this purpose, but in the past instrument limitations have not permitted users to reap the full benefits of NIR. Sample preparation requirements like grinding or special cups made analyses laborious and time consuming.

Diode Array 7250
The DA 7250 is a proven continuous-spectrum, NIR instrument designed for use in the grain and feed industries. Using novel diode array technology, it performs a multicomponent analysis in only six seconds with no sample preparation required.

During this time a large number of full spectra are collected and averaged. As the sample is analyzed in an open dish, the problems associated with sample cups are avoided and operator influence on results is minimal.
Experimental

Approximately 100 linseed samples were analyzed in a DA 7250. The samples were analyzed in duplicate with no prior sample preparation such as grinding. Calibrations were developed using partial least squares (PLS) regression. Multiplicative scattering correction (MSC) and Savitzky-Golay 1st derivatives were used as data pretreatment to improve the calibration models.

Results and Discussion

The DA 7250 results are very accurate when compared to the results from the reference methods. Statistics are presented in the table below and the figures on this page.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Range</th>
<th>Samples</th>
<th>R</th>
</tr>
</thead>
<tbody>
<tr>
<td>Moisture</td>
<td>6.1 – 8.7</td>
<td>100</td>
<td>0.97</td>
</tr>
<tr>
<td>Protein</td>
<td>19.3 – 23.8</td>
<td>100</td>
<td>0.83</td>
</tr>
<tr>
<td>Oil</td>
<td>37.7 – 44.5</td>
<td>100</td>
<td>0.94</td>
</tr>
</tbody>
</table>

The differences between the DA 7250 and the reference method are even lower than typical differences between two different reference labs. The DA 7250 is also more precise than the reference methods meaning that replicate analyses are much more repeatable and representative.

Conclusion

The diode array 7250 can analyze linseeds for moisture, protein, and oil without sample preparation in six seconds.